

## TECHNICAL BULLETIN

### 1-800-237-0022

#### CONNECTOR SERVICE (O - RING) KIT, 4-PIN

PART NO. 59-20223-001

#### CONNECTOR SERVICE (O - RING) KIT, 7-PIN

PART NO. 59-20224-001

#### CONCEPT:

The O-ring is designed to keep the connectors free of moisture. O-rings shall be replaced anytime the connector is removed for servicing or troubleshooting.

#### O-RING INSTALLATION ON LOAD CELL CONNECTORS

##### 4-PIN AND 7-PIN CONNECTOR:

Make sure the old O-ring is removed completely. Clean both connector ends as required. Use cotton swabs and isopropyl alcohol. Be sure to dry thoroughly with a hair dryer. **DO NOT OVERHEAT.**

Slip one O-ring over Vulcoder connector barrel (See FIG. 103-A) and push down 1/4" to 1/2". O-ring will seat itself when connector parts are mated.

**Note:** There are two types of O-rings used, a flat ring style and a standard O-ring. Never use more than one O-ring at a time in any connector no matter which type is used.

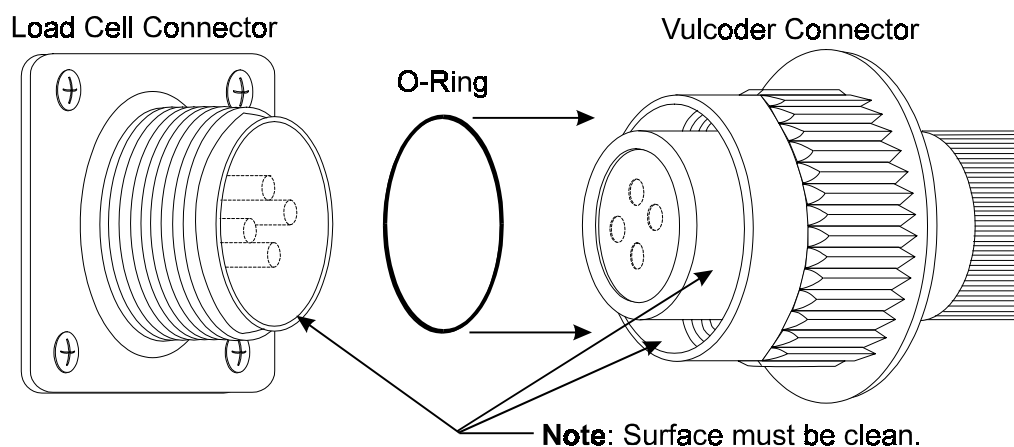


FIG. 103-A